

» Pneumatic atomizing nozzles for atomizing viscous media

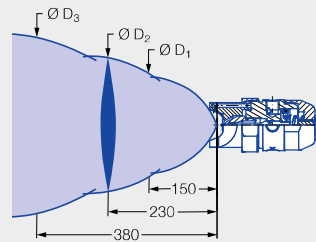
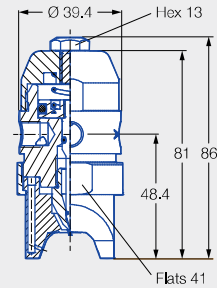
Series 176 ViscoMist

The ViscoMist series enables the independent regulation of both atomizing air and fan air. Spray angle and droplet size can thus be individually adjusted.

The integrated, pneumatically controlled shut-off/clean-out needle opens and closes the liquid orifice and also cleans it during each closing procedure. This is of particular advantage when spraying viscous liquids. Thanks to their modular design, the nozzles of the ViscoMist series can be optimally adapted to the respective spraying process. To do this, it is simply enough to replace the nozzle components relevant for the flow rate and spray pattern. The housing stays the same.



Series 176 ViscoMist



External mixing nozzle for viscous liquids, e.g. for:

- Coating processes
- Moisturising
- Lubrication
- Glazing
- Disinfection

One nozzle – several spray characters:

- Spray characters
 - Solid stream
 - Full cone
 - Flat fan
- Independent regulation of liquid, atomizing air and fan air
- Fluid circulation possible (nozzle body with five connections)

Nozzle sizes:

- Ø 0.38 mm to 2.54 mm

Valve position:

- Normally closed, fail-safe with loss of air

Signal air pressure:

- Min. 2 bar, max. 3 bar

Cycles per minute:

- 180 cycles/min (short term)

Connection thread:

- 1/8 BSPP
- NPT thread available on request

Weight:

- 550 g

Material:

- 1Y (stainless steel 316L)

Flow rate range:

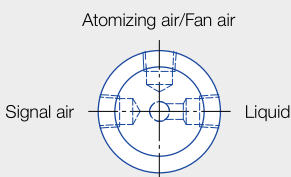
- Water: 7.8 to 307.0 l/h, at 2 bar
- Air 7.5 to 28.4 m³/h in normal condition, at 2 bar

Atomizing air/Signal air/Fan air:

- The atomizing air causes the liquid to atomize at the nozzle orifice. The fan air allows the spray characteristics to be adapted to the application. The nozzle is activated by the signal air.

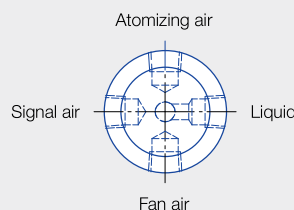
Nozzle body configurations

Nozzle body configuration 2



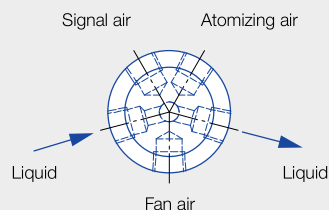
Version with three connections

Nozzle body configuration 4



Version with four connections

Nozzle body configuration 5



Version with five connections

Ordering no.	Narrowest free cross section Ø [mm]	Liquid		Air			Spray dimensions [mm] at distance D ₁ , D ₂ and D ₃																	
		Liquid pressure p [bar]	V̇ water [l/h]	Air pressure p _{air} [bar]	Atomizing air [m ³ /h]	Fan air [m ³ /h]	Atomizing air [bar]	Liquid pressure p [bar]	Fan air [bar]															
									0.00*			0.35			0.70			1.00			1.50			
									Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	
176.201.1Y.11.00 176.401.1Y.11.00 176.501.1Y.11.00	0.38	0.15	1.89	0.15	0.75	1.00	0.30	0.35	40	60	100	150	180	200	180	230	290	180	230	250	180	230	280	
		0.30	2.80	0.30	1.09	1.44		0.70	40	50	80	150	200	280	200	270	330	230	280	330	230	280	330	
		0.70	4.39	0.70	1.63	2.28		1.00	-	-	-	170	200	280	200	300	380	230	300	360	250	300	380	
		1.00	5.49	1.00	2.02	2.89		1.50	-	-	-	170	200	360	200	250	340	250	300	360	280	320	380	
		1.35	6.40	1.35	2.38	3.45	1.00	0.35	40	60	100	100	130	170	130	180	230	150	230	280	170	220	300	
		1.70	7.19	1.70	2.77	3.99		0.70	40	60	100	80	110	180	130	180	230	150	200	230	180	230	280	
		2.00	7.91	2.00	3.11	4.55		1.00	30	40	80	80	130	180	130	180	250	150	230	280	180	230	330	
		2.40	8.63	2.40	3.48	5.11		1.50	-	-	-	100	150	200	150	190	250	180	250	360	190	270	360	
		2.75	9.24	2.75	3.87	5.67	2.00	0.35	40	60	100	50	80	110	90	130	150	100	150	190	150	200	240	
		3.15	9.80	3.15	4.23	6.24		0.70	40	60	90	60	90	140	80	100	140	110	180	230	150	200	250	
		3.50	10.33	3.50	4.60	6.78		1.00	40	60	90	70	90	140	100	130	190	130	200	250	150	200	250	
		4.00	11.17	4.00	5.22	7.70		1.50	-	-	-	60	80	130	110	140	180	140	190	230	180	230	300	
176.202.1Y.11.00 176.402.1Y.11.00 176.502.1Y.11.00	0.58	0.15	4.05	0.15	0.78	1.00	0.30	0.35	40	60	100	140	190	270	220	250	300	190	240	280	200	230	300	
		0.30	5.90	0.30	1.10	1.44		0.70	-	-	-	180	240	250	230	300	360	280	330	410	300	340	410	
		0.70	9.27	0.70	1.67	2.28		1.00	-	-	-	150	200	230	250	290	430	300	340	460	300	370	560	
		1.00	11.47	1.00	2.06	2.89		1.50	-	-	-	-	-	-	250	290	360	280	340	430	360	410	480	
		1.35	13.32	1.35	2.43	3.45	1.00	0.35	40	50	90	110	140	150	130	170	230	150	180	230	180	220	250	
		1.70	14.99	1.70	2.79	3.99		0.70	40	60	90	110	130	190	140	180	240	170	220	250	200	230	280	
		2.00	16.43	2.00	3.14	4.55		1.00	-	-	-	100	140	200	170	200	280	190	230	330	200	250	330	
		2.40	17.90	2.40	3.52	5.11		1.50	-	-	-	-	-	-	170	200	300	200	250	360	250	300	380	
		2.75	19.23	2.75	3.91	5.67	2.00	0.35	40	50	80	60	80	110	90	130	170	110	150	180	130	200	230	
		3.15	20.44	3.15	4.28	6.24		0.70	40	40	80	60	80	100	80	100	120	100	140	180	130	150	180	
		3.50	21.57	3.50	4.66	6.78		1.00	30	60	90	60	80	100	100	100	130	100	140	180	130	150	200	
		4.00	23.32	4.00	5.22	7.70		1.50	40	50	70	60	90	110	100	130	150	120	140	190	150	200	240	
176.203.1Y.11.00 176.403.1Y.11.00 176.503.1Y.11.00	0.79	0.15	8.36	0.15	0.48	1.00	0.30	0.35	-	-	-	230	300	410	330	410	480	330	410	510	300	380	460	
		0.30	12.38	0.30	0.71	1.44		0.70	-	-	-	230	280	330	300	360	510	410	480	610	430	580	740	
		0.70	19.19	0.70	1.16	2.28		1.00	-	-	-	-	-	-	330	410	530	410	460	640	460	530	710	
		1.00	23.77	1.00	1.46	2.89		1.50	-	-	-	-	-	-	280	360	460	380	460	610	410	510	580	
		1.35	27.59	1.35	1.65	3.45	1.00	0.35	40	60	100	150	200	270	170	230	280	230	300	380	280	360	410	
		1.70	31.04	1.70	1.89	3.99		0.70	-	-	-	150	200	250	230	300	380	300	360	460	330	380	430	
		1.50	-	-	-	-		1.00	-	-	-	-	-	-	230	280	410	300	380	510	300	410	480	

* A cone-shaped spray pattern is produced without fan air.





Ordering no.	Narrowest free cross section Ø [mm]	Liquid		Air			Spray dimensions [mm] at distance D ₁ , D ₂ and D ₃																		
		Liquid pressure p [bar]	V̇ water [l/h]	Air pressure p _{air} [bar]	Atomizing air [m ³ /h]	Fan air [m ³ /h]	Atomizing air [bar]	Liquid pressure p [bar]	Fan air [bar]																
									0.00*			0.35			0.70			1.00			1.50				
									Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm		
176.203.1Y.11.00 176.403.1Y.11.00 176.503.1Y.11.00	0.79	2.00	33.99	2.00	2.14	4.55	2.00	0.35	30	60	80	100	140	180	150	200	240	190	230	300	200	230	280		
		2.40	36.75	2.40	2.40	5.11		0.70	-	-	-	130	150	200	170	230	330	230	300	380	250	300	360		
		2.75	39.44	2.75	2.65	5.67		1.00	-	-	-	130	180	200	180	230	330	230	300	410	250	320	410		
		4.00	47.92	4.00	3.65	7.70		1.50	-	-	-	-	-	-	180	230	330	240	300	430	250	330	430		
		3.15	41.98	3.15	2.94	6.24	2.75	0.35	40	60	90	100	130	180	140	180	230	170	200	280	190	230	300		
		3.50	44.32	3.50	3.16	6.78		0.70	-	-	-	110	150	200	150	200	250	180	230	300	230	280	380		
								1.00	-	-	-	-	-	-	180	230	300	200	250	360	230	280	380		
					1.50	-		-	-	-	-	-	180	230	330	230	280	380	230	290	410				
176.204.1Y.11.00 176.404.1Y.11.00 176.504.1Y.11.00	1.07	0.15	16.88	0.15	2.34	2.04	0.30	0.35	-	-	-	150	200	300	300	410	460	330	410	560	300	410	510		
		0.30	24.38	0.30	3.47	2.94		0.70	-	-	-	-	-	-	300	380	1,040	360	430	530	410	480	640		
		0.70	37.28	0.70	5.59	4.60		1.00	-	-	-	-	-	-	250	380	510	360	460	580	410	510	690		
		1.00	45.80	1.00	7.32	5.81		1.50	-	-	-	-	-	-	250	380	480	330	380	530	410	510	660		
		1.35	52.91	1.35	8.83	6.90	1.00	0.35	40	60	80	110	140	190	150	200	250	200	250	330	250	300	430		
		1.70	59.20	1.70	10.19	7.99		0.70	-	-	-	100	140	230	170	200	270	220	270	380	250	330	430		
		2.00	64.99	2.00	11.55	9.06		1.00	-	-	-	100	130	180	150	190	300	220	250	380	250	300	480		
		2.40	70.55	2.40	12.91	10.13		1.50	-	-	-	-	-	-	150	200	280	200	250	410	240	300	460		
		2.75	75.51	2.75	14.31	11.21	2.00	0.35	40	60	90	80	100	140	100	130	180	110	170	230	150	190	280		
		3.15	80.28	3.15	15.63	12.27		0.70	-	-	-	80	100	150	100	130	200	130	170	230	150	200	280		
		3.50	84.90	3.50	17.11	13.32		1.00	-	-	-	70	100	150	100	140	200	130	180	250	150	200	280		
		4.00	91.56	4.00	19.49	15.12		1.50	-	-	-	70	100	150	100	120	180	110	150	230	140	190	300		
		176.205.1Y.11.00 176.405.1Y.11.00 176.505.1Y.11.00	1.32	0.15	24.60	0.15	2.17	2.04	0.30	0.35	-	-	-	230	330	460	360	460	530	410	530	640	460	530	660
				0.30	35.35	0.30	3.23	2.94		0.70	-	-	-	-	-	-	330	460	580	410	510	660	410	480	610
0.70	54.31			0.70	5.16	4.60	1.00	-		-	-	-	-	-	330	410	480	360	460	560	430	560	740		
1.00	66.62			1.00	6.75	5.81	1.50	-		-	-	-	-	-	-	-	-	380	510	660	460	580	810		
1.35	76.46			1.35	8.00	6.90	1.00	0.35	-	-	-	130	170	230	180	230	380	230	290	430	190	360	510		
1.70	86.18			1.70	9.17	7.99		0.70	-	-	-	110	170	230	180	230	330	220	290	410	190	360	510		
2.00	94.81			2.00	10.35	9.06		1.00	-	-	-	-	-	-	190	240	360	230	300	430	270	340	480		
2.40	102.95			2.40	11.55	10.13		1.50	-	-	-	-	-	-	170	220	300	220	300	410	250	330	480		
2.75	110.48			2.75	12.78	11.21	2.00	0.35	40	60	90	80	100	150	110	140	200	140	180	250	170	220	330		
3.15	117.52			3.15	14.00	12.27		0.70	-	-	-	70	100	150	110	150	230	130	180	280	170	230	360		
3.50	124.15			3.50	15.10	13.32		1.00	-	-	-	80	100	150	110	140	220	140	190	280	170	230	360		
4.00	134.14			4.00	17.23	15.12		1.50	-	-	-	70	100	150	110	150	200	140	190	300	170	230	360		
				3.15	117.52	3.15	14.00	12.27	2.75	0.35	40	60	100	80	100	150	90	130	200	110	150	230	140	180	280
				3.50	124.15	3.50	15.10	13.32		0.70	-	-	-	60	90	140	100	130	200	110	170	250	150	200	300
							1.00	-		-	-	60	90	130	100	130	200	120	170	240	150	200	300		
							1.50	-		-	-	60	90	150	100	130	200	110	180	250	150	200	300		

* A cone-shaped spray pattern is produced without fan air.

Ordering no.	Narrowest free cross section \varnothing [mm]	Liquid		Air			Spray dimensions [mm] at distance D_1 , D_2 and D_3																
		Liquid pressure p [bar]	\dot{V} water [l/h]	Air pressure p air [bar]	Atomizing air [m ³ /h]	Fan air [m ³ /h]	Atomizing air [bar]	Liquid pressure p [bar]	Fan air [bar]														
									0.70			1.00			1.40			1.75			2.00		
									$\varnothing D_1 = 150$ mm	$\varnothing D_2 = 230$ mm	$\varnothing D_3 = 380$ mm	$\varnothing D_1 = 150$ mm	$\varnothing D_2 = 230$ mm	$\varnothing D_3 = 380$ mm	$\varnothing D_1 = 150$ mm	$\varnothing D_2 = 230$ mm	$\varnothing D_3 = 380$ mm	$\varnothing D_1 = 150$ mm	$\varnothing D_2 = 230$ mm	$\varnothing D_3 = 380$ mm	$\varnothing D_1 = 150$ mm	$\varnothing D_2 = 230$ mm	$\varnothing D_3 = 380$ mm
176.206.1Y.11.00 176.406.1Y.11.00 176.506.1Y.11.00	1.32	0.15	41.71	0.15	1.53	2.04	1.00	0.35	220	330	510	280	410	610	360	460	660	-	-	-	-	-	-
		0.30	59.54	0.30	2.24	2.94		0.70	240	360	530	330	430	660	360	510	760	-	-	-	-	-	-
		0.70	90.88	0.70	3.47	4.60		1.00	250	360	510	300	430	610	360	510	690	-	-	-	-	-	-
								1.50	-	-	-	300	380	560	330	460	610	-	-	-	-	-	-
		1.00	111.73	1.00	4.35	5.81	2.00	0.35	150	230	330	200	280	410	230	300	460	230	330	460	250	330	430
		1.35	128.99	1.35	5.15	6.90		0.70	180	230	300	200	250	380	230	300	460	250	360	480	280	360	510
		1.70	144.21	1.70	5.95	7.99		1.00	150	230	330	180	250	380	230	300	430	250	330	480	280	360	530
		2.00	157.91	2.00	6.71	9.06		1.50	-	-	-	180	250	360	230	280	430	250	330	510	280	360	510
		2.40	170.48	2.40	7.53	10.13	2.75	0.35	140	180	280	180	230	300	180	250	360	200	280	410	200	280	430
		2.75	182.25	2.75	8.27	11.21		0.70	150	200	300	180	230	330	180	250	380	200	280	410	230	300	410
		3.15	193.26	3.15	9.07	12.27		1.00	140	180	280	180	230	330	190	230	380	200	280	410	230	300	430
		3.50	203.52	3.50	9.91	13.32		1.50	130	180	250	150	200	330	180	250	380	200	280	430	230	330	480
4.00	218.85	4.00	11.13	15.12	4.00	0.35	130	180	250	150	200	300	170	230	330	180	230	360	180	230	360		
						0.70	130	170	250	150	200	300	180	230	330	180	230	360	180	250	380		
						1.00	130	180	280	150	200	300	150	230	330	180	250	360	200	250	410		
						1.50	-	-	-	150	200	300	150	230	360	180	250	380	200	280	430		
176.207.1Y.11.00 176.407.1Y.11.00 176.507.1Y.11.00	2.05	0.15	59.20	0.15	3.64	3.36	1.00	0.35	200	280	410	280	360	480	330	430	530	330	480	690	410	480	660
		0.30	84.97	0.30	5.37	4.91		0.70	200	280	410	280	360	480	300	410	580	360	460	710	410	530	760
		0.70	129.79	0.70	8.53	7.87		1.00	150	230	360	230	300	460	280	360	530	300	430	610	360	510	740
								1.50	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
		1.00	159.42	1.00	10.84	10.08	2.00	0.35	100	140	220	140	190	280	180	230	360	230	280	380	250	330	480
		1.35	184.59	1.35	12.98	12.16		0.70	100	150	230	140	190	280	180	250	380	200	280	410	250	330	480
		1.70	206.70	1.70	14.92	14.07		1.00	100	150	250	130	180	280	170	220	330	200	280	410	240	300	480
		2.00	226.76	2.00	16.91	15.97		1.50	-	-	-	-	-	-	150	230	330	190	250	380	230	300	430
		2.40	245.27	2.40	18.94	17.69	2.75	0.35	90	130	180	110	170	250	150	200	300	180	230	330	200	280	380
		2.75	262.64	2.75	20.86	19.64		0.70	90	130	200	130	170	250	150	200	300	180	230	360	200	280	410
		3.15	279.03	3.15	22.82	21.53		1.00	90	110	180	120	150	250	140	190	300	170	230	330	200	280	380
		3.50	293.98	3.50	24.72	23.33		1.50	90	130	200	110	150	250	140	200	300	150	230	360	200	280	380
4.00	317.15	4.00	27.80	26.33	4.00	0.35	90	110	150	110	150	230	140	190	250	150	220	360	180	250	410		
						0.70	90	110	180	100	140	220	130	190	290	150	200	330	180	250	360		
						1.00	80	110	190	110	150	230	130	180	280	150	230	330	170	250	380		
						1.50	-	-	-	100	150	230	130	180	250	150	200	330	170	240	360		





Ordering no.	Narrowest free cross section Ø [mm]	Liquid		Air			Spray dimensions [mm] at distance D ₁ , D ₂ and D ₃																
		Liquid pressure p [bar]	V water [l/h]	Air pressure p _{air} [bar]	Atomizing air [m ³ /h]	Fan air [m ³ /h]	Atomizing air [bar]	Liquid pressure p [bar]	Fan air [bar]														
									0.70			1.00			1.40			1.75			2.00		
									Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm	Ø D ₁ = 150 mm	Ø D ₂ = 230 mm	Ø D ₃ = 380 mm
176.208.1Y.11.00 176.408.1Y.11.00 176.508.1Y.11.00	2.36	0.15	97.20	0.15	3.84	4.40	1.00	0.35	190	280	430	280	360	610	300	460	710	-	-	-	-	-	-
		0.30	114.76	0.30	4.64	5.28		0.70	190	280	430	250	360	610	330	480	760	-	-	-	-	-	-
		0.70	162.98	0.70	6.80	7.87		1.00	-	-	-	230	330	560	300	430	690	-	-	-	-	-	-
		1.00	199.13	1.00	8.63	10.08		1.50	-	-	-	250	360	530	300	380	580	-	-	-	-	-	-
		1.35	229.60	1.35	10.21	12.16	2.00	0.35	110	190	300	170	250	360	200	280	410	230	330	460	280	460	560
		1.70	256.24	1.70	11.86	14.07		0.70	110	180	250	170	230	360	220	280	410	230	360	510	270	380	530
		2.00	280.70	2.00	13.37	15.97	2.75	1.00	110	170	230	140	200	330	190	250	410	230	300	480	280	380	610
		2.40	302.99	2.40	14.99	17.69		1.50	-	-	-	150	200	330	200	280	380	220	300	460	270	380	560
		2.75	324.03	2.75	16.33	19.64		0.35	110	170	230	140	190	280	170	250	360	200	280	380	250	360	460
		3.15	343.22	3.15	17.99	21.53		0.70	100	150	230	140	200	300	170	240	360	200	280	430	230	330	480
		3.50	361.32	3.50	19.27	23.33	4.00	1.00	100	140	200	130	180	280	170	230	380	200	280	410	230	330	480
		4.00	388.72	4.00	21.73	26.33		1.50	90	130	200	130	180	280	150	220	360	190	280	460	230	320	460
176.209.1Y.11.00 176.409.1Y.11.00 176.509.1Y.11.00	2.54	0.15	82.06	0.15	1.87	3.36	1.00	0.35	200	300	460	280	380	610	330	460	710	410	530	760	460	660	810
		0.30	119.53	0.30	3.77	4.91		0.70	200	280	430	280	410	610	330	480	690	410	560	740	460	640	810
		0.69	180.05	0.69	6.58	7.87		1.00	-	-	-	-	-	-	300	460	690	410	510	690	430	580	810
		1.03	221.23	1.03	8.50	10.08		1.50	-	-	-	-	-	-	300	460	690	380	530	760	430	580	810
		1.38	255.60	1.38	10.13	12.16	2.00	0.35	130	200	300	180	250	380	200	280	460	250	330	510	280	360	560
		1.72	285.50	1.72	11.57	14.07		0.70	130	180	280	170	230	360	200	280	460	230	330	560	280	380	610
		2.07	312.94	2.07	13.13	15.97	2.75	1.00	100	170	280	170	230	360	200	280	430	230	330	510	280	380	560
		2.41	338.83	2.41	14.71	17.69		1.50	-	-	-	140	190	300	180	250	410	200	280	460	250	360	560
		2.76	362.49	2.76	16.26	19.64		0.35	100	150	230	150	200	330	170	230	410	200	280	460	240	360	510
		3.10	384.75	3.10	17.75	21.53		0.70	100	150	230	140	190	300	180	240	410	200	280	460	230	360	560
		3.45	405.71	3.45	19.33	23.33	4.00	1.00	90	140	230	140	190	300	180	250	410	200	280	460	250	360	560
		4.00	436.86	4.00	21.83	26.33		1.50	100	140	200	140	190	300	180	250	410	200	280	460	230	330	510

Notice:

The fourth digit in the order number (2, 4 or 5) stands for the housing variant (for details see Page 54).